



SLAS559A-MAY 2008-REVISED JUNE 2008

# 1.5-W CONSTANT OUTPUT POWER CLASS-D AUDIO AMPLIFIER WITH INTEGRATED BOOST CONVERTER

### **FEATURES**

- High Efficiency Integrated Boost Converter (Over 90% Efficiency)
- 1.5-W into an 8-Ω Load from a 3.6-V Supply
- Operates from 2.5 V to 5.5 V
- Efficient Class-D Prolongs Battery Life
- Independent Shutdown for Boost Converter and Class-D Amplifier
- Differential Inputs Reduce RF Common Noise
- Built-in INPUT Low Pass Filter Decreases RF and Out of Band Noise Sensitivity
- Synchronized Boost and Class-D Eliminates Beat Frequencies
- Thermal and Short-Circuit Protection
- Available in 16-ball WCSP and 20-Lead QFN Packages
- 3 Selectable Gain Settings of 2 V/V, 6 V/V, and 10 V/V

## **APPLICATIONS**

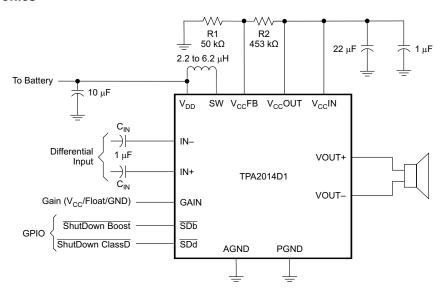
- Cell Phones
- PDA
- GPS
- Portable Electronics

### DESCRIPTION

The TPA2014D1 is a high efficiency Class-D audio power amplifier with an integrated boost converter. It drives up to 1.5 W (10% THD+N) into a 8  $\Omega$  speaker from a 3.6 V supply. With 85% typical efficiency, the TPA2014D1 helps extend battery life when playing audio.

The built-in boost converter generates a higher voltage rail for the Class-D amplifier. This provides a louder audio output than a stand-alone amplifier connected directly to the battery. It also maintains a consistent loudness, regardless of battery voltage. Additionally, the boost converter can be used to supply external devices.

The TPA2014D1 has an integrated low pass filter to improve RF rejection and reduce out-of-band noise, increasing the signal to noise ratio (SNR). A built-in PLL synchronizes the boost converter and Class-D switching frequencies, thus eliminating beat frequencies and improving audio quality. All outputs are fully protected against shorts to ground, power supply, and output-to-output shorts.





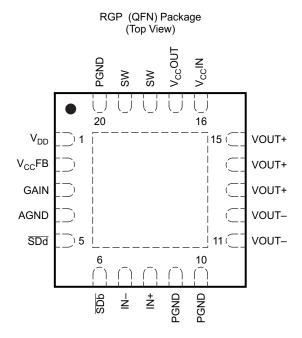
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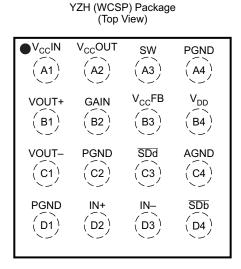




These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

## **DEVICE INFORMATION**



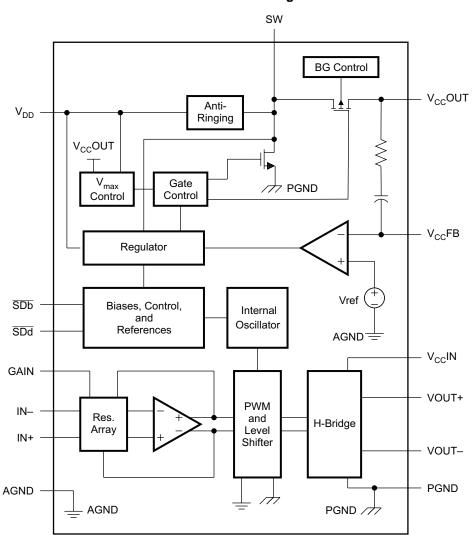


# **BOOST CONVERTER TERMINAL FUNCTIONS**

TERMINAL		AL I/O		DECORIDATION			
NAME	QFN	WCSP	1/0	DESCRIPTION			
IN+	8	D2	I	Positive audio input			
IN-	7	D3	-	Negative audio input			
VOUT+	13, 14, 15	B1	0	Positive audio output			
VOUT-	11, 12	C1	0	Negative audio output			
SDb	6	D4	I	Shutdown terminal for the Boost Converter			
SDd	5	C3	I	Shutdown terminal for the Class D Amplifier			
SW	18, 19	А3	-	Boost and rectifying switch input			
V <sub>CC</sub> OUT	17	A2	ı	Boost converter output - connect to V <sub>CC</sub> IN			
GAIN	3	B2	-	Gain selection pin			
V <sub>CC</sub> IN	16	A1	-	Class-D audio power amplifier voltage supply - connect to V <sub>CC</sub> OUT			
V <sub>CC</sub> FB	2	В3	I	Voltage feedback			
$V_{DD}$	1	B4	-	Supply voltage			
AGND	4	C4	-	Analog ground - connect all GND pins together			
PGND	9, 10, 20	D1, C2, A4	-	Power ground - connect all GND pins together			
Thermal Pad	Die Pad	N/A	Р	Solder the thermal pad on the bottom of the QFN package to the GND plane of the PCB. It is required for mechanical stability and will enhance thermal performance.			



# **Functional Block Diagram**



**Table 1. BOOST CONVERTER MODE CONDITION** 

CASE	OUTPUT CURRENT	MODE OF OPERATION
$V_{DD} < V_{CC}$	Low	Continuous (fixed frequency)
V <sub>DD</sub> < V <sub>CC</sub>	High	Continuous (fixed frequency)
V <sub>DD</sub> ≥ V <sub>CC</sub>	Low	Discontinuous (variable frequency)
V <sub>DD</sub> ≥ V <sub>CC</sub>	High	Discontinuous (variable frequency)

# **Table 2. DEVICE CONFIGURATION**

SDb	SDd	Boost Converter	Class D Amplifier	Comments
low	low	OFF	OFF	Device is in shutdown mode Iq ≤ 1 μA
low	high	OFF	ON	Boost converter is off. Class-D Audio Power Amplifier (APA) can be driven by an external pass transistor connected to the battery.
high	low	ON	OFF	Class-D APA is off. Boost Converter is on and can be used to drive an external device.
high	high	ON	ON	Boost converter and Class-D APA are on. Normal operation. Boost converter can be used to drive an external device in parallel to the Class-D APA within the limits of the boost converter output current.

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## **ABSOLUTE MAXIMUM RATINGS**

over operating free-air temperature range (unless otherwise noted) (1)

		VALUE	UNIT
$V_{DD}$	Supply voltage	-0.3 to 6	V
VI	Input voltage, Vi: SDb, SDd, IN+, IN-, V <sub>CC</sub> FB	-0.3 to V <sub>DD</sub> + 0.3	V
	Continuous total power dissipation	See Dissipation Rating Table	
T <sub>A</sub>	Operating free-air temperature range	-40 to 85	°C
TJ	Operating junction temperature range	-40 to 150	°C
T <sub>stg</sub>	Storage temperature range	-65 to 150	°C

<sup>(1)</sup> Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operations of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

### **DISSIPATION RATINGS**

PACKAGE	T <sub>A</sub> ≤ 25°C	DERATING FACTOR (1)	T <sub>A</sub> = 70°C	T <sub>A</sub> = 85°C
16 ball WCSP	1.5 W	12.4 mW/°C	1 W	0.8 W
20 pin QFN	2.5 W	20.1 mW/°C	1.6 W	1.3 W

<sup>(1)</sup> Derating factor measured with JEDEC High K board.

## **AVAILABLE OPTIONS**

T <sub>A</sub>	PACKAGED DEVICES <sup>(1)</sup>	PART NUMBER	SYMBOL
-40°C TO 85°C	16-ball, 2.275 mm × 2.275 mm WCSP (+0.01/-0.09 mm tolerance)	TPA2014D1YZH	CEJ
	20-pin, 4 mm × 4 mm QFN	TPA2014D1RGP <sup>(2)</sup>	CEK

<sup>(1)</sup> For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

## RECOMMENDED OPERATING CONDITIONS

			MIN	MAX	UNIT
$V_{DD}$	Supply voltage		2.5	5.5	V
V <sub>IH</sub>	High-level input voltage	SDb, SDd	1.3		V
$V_{IL}$	Low-level input voltage	SDb, SDd		0.35	V
I <sub>IH</sub>	High-level input current	$\overline{\text{SDb}} = \overline{\text{SDd}} = 5.8 \text{ V}, \text{ V}_{\text{DD}} = 5.5 \text{ V}$		1	μΑ
	Low-level input current	$\overline{\text{SDb}} = \overline{\text{SDd}} = -0.3 \text{ V}, \text{ V}_{\text{DD}} = 5.5 \text{ V}$		20	μΑ
T <sub>A</sub>	Operating free-air temperature		-40	85	°C

<sup>(2)</sup> The RGP package is only available taped and reeled. To order, add suffix R to the end of the part number for a reel of 3000 (e.g., TPA2014D1RGPR).



## DC CHARACTERISTICS

 $T_{\Delta} = 25^{\circ}C$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{CC}$	Class-D audio power amplifier voltage supply range, V <sub>CC</sub> IN		3		5.5	V
		$\overline{\text{SDd}} = \overline{\text{SDb}} = 0 \text{ V}, \text{ V}_{\text{DD}} = 2.5 \text{ V}, \text{ R}_{\text{L}} = 8 \Omega$		0.04	1.5	
		$\overline{\text{SDd}} = \overline{\text{SDb}} = 0 \text{ V}, \text{ V}_{\text{DD}} = 3.6 \text{ V}, \text{ R}_{\text{L}} = 8 \Omega$		0.04	1.5	
	Chutdown guiogoant augrant	$\overline{\text{SDd}} = \overline{\text{SDb}} = 0 \text{ V}, \text{ V}_{\text{DD}} = 4.5 \text{ V}, \text{ R}_{\text{L}} = 8 \Omega$		0.02	1.5	^
ISD	Shutdown quiescent current	$\overline{\text{SDd}} = \overline{\text{SDb}} = 0.35 \text{ V}, \text{ V}_{\text{DD}} = 2.5 \text{ V}, \text{ R}_{\text{L}} = 8 \Omega$		0.03	1.5	μΑ
		$\overline{\text{SDd}} = \overline{\text{SDb}} = 0.35 \text{ V}, \text{ V}_{\text{DD}} = 3.6 \text{ V}, \text{ R}_{\text{L}} = 8 \Omega$		0.03	1.5	
		$\overline{\text{SDd}} = \overline{\text{SDb}} = 0.35 \text{ V}, \text{ V}_{\text{DD}} = 4.5 \text{ V}, \text{ R}_{\text{L}} = 8 \Omega$		0.02	1.5 1.5 1.5 1.5 1.5 1.5 1.5 23 18.5 700 350 1.7 0.35	
I <sub>DD</sub>	Boost converter quiescent current	$\overline{\text{SDd}}$ = 0 V, $\overline{\text{SDb}}$ = 1.3 V, V <sub>DD</sub> = 3.6 V, V <sub>CC</sub> = 5.5 V, No Load, No Filter		1.3		mA
	Class D amplifier quiescent	$V_{DD}$ = 3.6, $V_{cc}$ = 5.5 V, No Load, No Filter		4.3	6	m ^
ICC	current	V <sub>DD</sub> = 4.5, V <sub>cc</sub> = 5.5 V, No Load, No Filter		3.6	6	mA
	Boost converter and audio	$\overline{SDd} = \overline{SDb} = 1.3V$ , $V_{DD} = 3.6$ , $V_{cc} = 5.5 V$ , No Load, No Filter		16.5	23	A
SD S	power amplifier quiescent current, Class D <sup>(1)</sup>	$\overline{\text{SDd}} = \overline{\text{SDb}} = 1.3\text{V}, \text{ V}_{\text{DD}} = 4.5, \text{ V}_{\text{cc}} = 5.5 \text{ V},$ No Load, No Filter		11	18.5	mA
f	Boost converter switching frequency		500	600	700	kHz
	Class D switching frequency		250	300	1.5 1.5 1.5 1.5 1.5 6 6 6 23 18.5 700	kHz
UVLO	Under voltage lockout				1.7	V
	Gain input low level	Gain = 2 V/V (6dB)		0	0.35	V
GAIN	Gain input mid level	Gain = 6 V/V (15.5 dB) (floating input)	0.7	0.8	1	V
	Gain input high level	Gain = 10 V/V (20 dB)	1.35			V
POR <sub>D</sub>	Class D Power on reset ON threshold			2.8		V

<sup>(1)</sup>  $I_{DD}$  is calculated using  $I_{DD} = (I_{CC} \times V_{CC})/(V_{DD} \times \eta)$ , where  $I_{CC}$  is the class D amplifier quiescent current;  $\eta = 40\%$ , which is the boost converter efficiency when class D amplifier has no load. To achieve the minimal 40%  $\eta$ , it is recommended to use the suggested inductors in table 4 and to follow the layout guidelines.

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## **BOOST CONVERTER DC CHARACTERISTICS**

 $T_A = 25^{\circ}C$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>CC</sub>	Output voltage range		3		5.5	V
V <sub>FB</sub>	Feedback voltage		490	500	510	mV
I <sub>OL</sub>	Output current limit, Boost_max			750		mA
R <sub>ON_PB</sub>	PMOS switch resistance			220		mΩ
R <sub>ON_NB</sub>	NMOS resistance			170		mΩ
	Line regulation	No Load, 1.8 V < $V_{DD}$ < 5.2 V, $V_{CC}$ = 5.5 V		3		mV/V
	Load regulation	$V_{DD} = 3.6 \text{ V}, 0 < I_{L} < 500 \text{ mA}, $ $V_{CC} = 5.5 \text{ V}$		30		mV/A
IL	Start up current limit, Boost			0.4×I <sub>Boost</sub>		mA

# **CLASS D AMPLIFIER DC CHARACTERISTICS**

 $T_A = 25^{\circ}C$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
		$V_{in} = \pm 100$ mV, $V_{DD} = 2.5$ V, $V_{CC} = 3$ V, $R_L = 8$ $\Omega$	0.5		2.2	
CMR	Input common mode range	$V_{in} = \pm 100$ mV, $V_{DD} = 2.5$ V, $V_{CC} = 3.6$ V, $R_L = 8$ $\Omega$	0.5		2.8	V
		$V_{in}$ = ±100 mV, $V_{DD}$ = 3.6 V, $V_{CC}$ = 5.5 V, $R_L$ = 8 $\Omega$	0.5		4.7	
CMRR	Input common mode rejection	$R_L$ = 8 $\Omega,V_{icm}$ = 0.5 and $V_{icm}$ = $V_{CC}$ – 0.8, differential inputs shorted		<b>-</b> 75		dB
		$V_{CC} = 3.6 \text{ V}, \text{ Av} = 2 \text{ V/V}, \text{ IN+} = \text{IN-} = V_{\text{ref}}, \text{ R}_{\text{L}} = 8 \Omega$		1	6	
\/	Output offset voltage	$V_{CC}$ = 3.6 V, Av = 6 V/V, IN+ = IN- = $V_{ref}$ , $R_L$ = 8 $\Omega$		1	6	mV
v <sub>00</sub>	Class-D	$V_{CC}$ = 3.6 V, Av = 10 V/V, IN+ = IN- = $V_{ref}$ , $R_L$ = 8 $\Omega$		1	6	mv
		$V_{CC}$ = 5.5 V, Av = 2 V/V, IN+ = IN- = $V_{ref}$ , $R_L$ = 8 $\Omega$		1	6	
	Input Impedance	Gain = 2 V/V (6 dB)		32		kΩ
R <sub>in</sub>		Gain = 6 V/V (15.5 dB)		15		
		Gain = 10 V/V (20 dB)		9.5		
D	OUTP High-side FET On-state series resistance			0.36		
KDS(on)	OUTP Low-side FET On-state series resistance	200 4. 1/ 2. 0. 1/		0.36		0
D	OUTN High-side FET On-state series resistance	$I_{OUTx} = -300 \text{ mA}; V_{CC} = 3.6 \text{ V}$		0.36		Ω
R <sub>DS(on)</sub>	OUTN Low-side FET On-state series resistance			0.36		
	Low Gain	GAIN ≤ 0.35 V	1.8	2	2.2	V/V
$A_V$	Mid Gain	GAIN = 0.8 V	5.7	6	6.3	V/V
OO  Rin  RDS(on)	High Gain	GAIN ≥ 1.35 V	9.5	10	10.5	V/V

## **AC CHARACTERISTICS**

 $T_A = 25$ °C,  $V_{DD} = 3.6$ V,  $R_L = 8 \Omega + 33 \mu H$ ,  $L = 6.2 \mu H$  (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t <sub>START</sub>	Start up time	$2.5 \text{ V} \le \text{V}_{\text{DD}} \le 5.5 \text{ V}, \text{C}_{\text{IN}} \le 1 \mu\text{F}$		7.5		ms
	Efficiency	THD+N = 1%, $V_{CC}$ = 5 V, $V_{DD}$ = 3.6 V, Pout = 1.2 W, $C_{boost}$ = 47 $\mu$ F		85%		
Ч	Emclency	THD+N = 1%, $V_{CC}$ = 5 V, $V_{DD}$ = 4.2 V, Pout = 1.2 W		87.5%		
	Thermal Shutdown	Threshold		150		°C

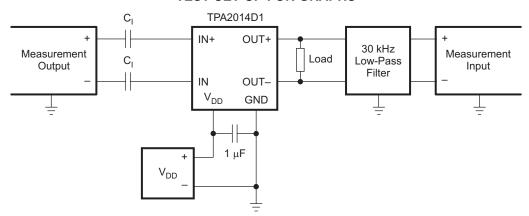


## **CLASS D AMPLIFIER AC CHARACTERISTICS**

 $T_A = 25$ °C,  $V_{DD} = 3.6$ V,  $R_L = 8$   $\Omega + 33$   $\mu H$ , L = 6.2  $\mu H$ ,  $V_{CC} = 5$  V, Gain = 2 V/V(unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN TYP	MAX	UNIT
KSVR Class-D	Output referred power supply rejection ratio	$V_{DD} = 3.6 \text{ V}, V_{CC} = 5, 200 \text{ mV}_{PP} \text{ ripple, f} = 217 \text{ Hz}$	-91		dB
		$V_{DD} = 3.6 \text{ V}, V_{CC} = 5,200 \text{ mV}_{PP} \text{ ripple, } f = 217 \text{ Hz} \\ f = 1 \text{ kHz, } P_o = 1.2 \text{ W}, V_{CC} = 5 \text{ V} \\ f = 1 \text{ kHz, } P_o = 1.5 \text{ W}, V_{CC} = 5 \text{ V} \\ f = 1 \text{ kHz, } P_o = 1.5 \text{ W}, V_{CC} = 5 \text{ V} \\ Av = 6 \text{ dB } (2V/V) \\ Av = 6 \text{ dB } (2V/V) \\ THD+N = 10\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{V}, \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{ V}, \\ 1.2 \\ THD+N = 1\%, V_{CC} = 1\%, V_{CC} = 1\%, \\ THD+N = 1\%, V_{CC} = 1\%, V_{C$			
THD+N Class-D	Total harmonic distortion + noise	f = 1 kHz, P <sub>o</sub> = 1.5 W, V <sub>CC</sub> = 5 V	10%		
Oldoo B		f = 1 kHz, P <sub>o</sub> = 1 W, V <sub>CC</sub> = 5 V	1.2 W, $V_{CC} = 5 \text{ V}$ 1%  1.5 W, $V_{CC} = 5 \text{ V}$ 10%  1 W, $V_{CC} = 5 \text{ V}$ 0.1%  V)  23 $V_{CC} = 5 \text{ V}$ , $V_{DD} = 3.6 \text{ V}$ , 1.5		
Vn	Output integrated noise floor	Av = 6 dB (2V/V)	31		
Class-D	Output integrated noise floor A-weighted	Av = 6 dB (2V/V)	1% 10% 0.1% 31 23 1.5	μVrms	
		THD+N = 10%, $V_{CC} = 5 \text{ V}$ , $V_{DD} = 3.6 \text{V}$ ,	1.5		
Po	Maximum output power	THD+N = 1%, $V_{CC} = 5 \text{ V}$ , $V_{DD} = 3.6 \text{V}$ ,	1.2		W
		THD+N = 0.1%, $V_{CC} = 5 \text{ V}, V_{DD} = 3.6 \text{V}$ ,	1		

## **TEST SET-UP FOR GRAPHS**

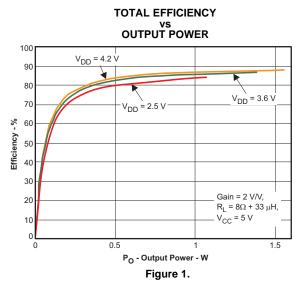


- C<sub>I</sub> was shorted for any common-mode input voltage measurement. All other measurements were taken with a 1-μF C<sub>I</sub> (unless otherwise noted).
- (2) A 33-µH inductor was placed in series with the load resistor to emulate a small speaker for efficiency measurements.
- (3) The 30-kHz low-pass filter is required, even if the analyzer has an internal low-pass filter. An RC low-pass filter (1-kΩ, 4.7-nF) is used on each output for the data sheet graphs.
- (4)  $L = 6.2 \mu H$  is used for the boost converter unless otherwise noted.

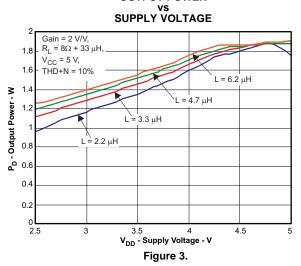
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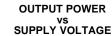


## TYPICAL CHARACTERISTICS



# OUTPUT POWER





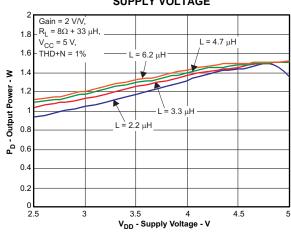
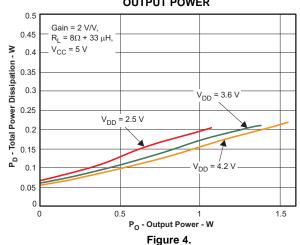


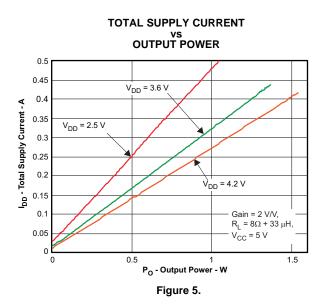
Figure 2.

# TOTAL POWER DISSIPATION VS OUTPUT POWER





# **TYPICAL CHARACTERISTICS (continued)**





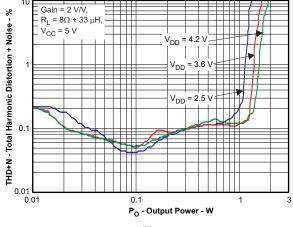
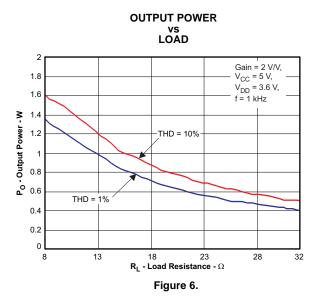


Figure 7.



# TOTAL HARMONIC DISTORTION + NOISE VS FREQUENCY

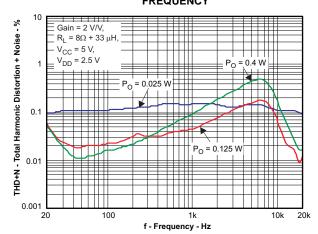
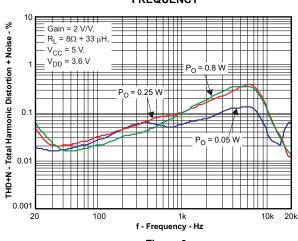


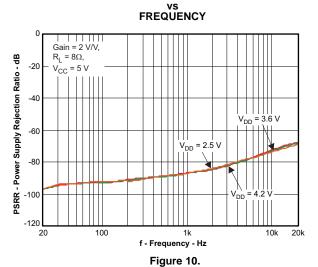
Figure 8.



# **TYPICAL CHARACTERISTICS (continued)**

# TOTAL HARMONIC DISTORTION + NOISE vs FREQUENCY





POWER SUPPLY REJECTION RATIO

# Figure 9.

# COMMON-MODE REJECTION RATIO vs FREQUENCY

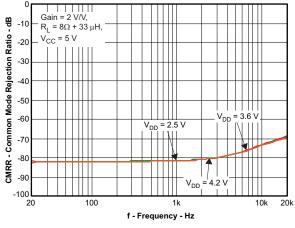


Figure 11.

# BOOST EFFICIENCY vs OUTPUT CURRENT

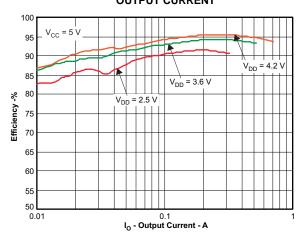
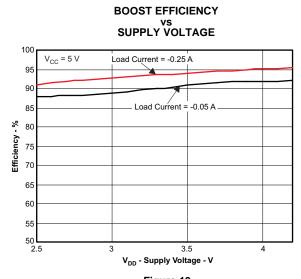


Figure 12.



# **TYPICAL CHARACTERISTICS (continued)**



MAXIMUM CONTINUOUS OUTPUT CURRENT
VS
SUPPLY VOLTAGE (BOOST)

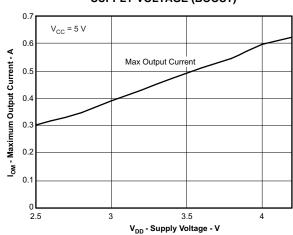


Figure 13.

Figure 14.

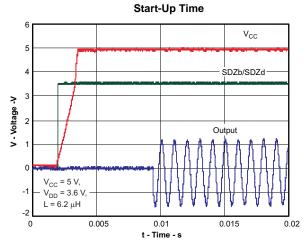


Figure 15.

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#### APPLICATION INFORMATION

#### **FULLY DIFFERENTIAL AMPLIFIER**

The TPA2014D1 is a fully differential amplifier with differential inputs and outputs. The fully differential amplifier consists of a differential amplifier with common-mode feedback. The differential amplifier ensures that the amplifier outputs a differential voltage on the output that is equal to the differential input times the gain. The common-mode feedback ensures that the common-mode voltage at the output is biased around  $V_{\rm CC}/2$  regardless of the common-mode voltage at the input. The fully differential TPA2014D1 can still be used with a single-ended input; however, the TPA2014D1 should be used with differential inputs when in a noisy environment, like a wireless handset, to ensure maximum noise rejection.

## **Advantages of Fully Differential Amplifiers**

- Input-coupling capacitors not required:
  - The fully differential amplifier allows the inputs to be biased at voltage other than mid-supply. The inputs of the TPA2014D1 can be biased anywhere within the common mode input voltage range listed in the Recommended Operating Conditions table. If the inputs are biased outside of that range, input-coupling capacitors are required.
- Midsupply bypass capacitor, C<sub>(BYPASS)</sub>, not required:
  - The fully differential amplifier does not require a bypass capacitor. Any shift in the midsupply affects both
    positive and negative channels equally and cancels at the differential output.
- Better RF-immunity:
  - GSM handsets save power by turning on and shutting off the RF transmitter at a rate of 217 Hz. The
    transmitted signal is picked-up on input and output traces. The fully differential amplifier cancels the signal
    better than the typical audio amplifier.

#### **BOOST CONVERTER**

The TPA2014D1 consists of a boost converter and a Class-D amplifier. The boost converter takes a low supply voltage,  $V_{DD}$ , and increases it to a higher output voltage,  $V_{CC}$ .  $V_{CC}$  is the supply voltage for the Class-D amplifier.

The two main passive components necessary for the boost converter are the boost inductor and the boost capacitor. The boost inductor stores current, and the boost capacitor stores charge. As the Class-D amplifier depletes the charge in the boost capacitor, the boost inductor charges it back up with the stored current. The cycle of charge/discharge occurs at a frequency of f<sub>boost</sub>.

The TPA2014D1 allows a range of  $V_{CC}$  voltages, including setting  $V_{CC}$  lower than  $V_{DD}$ .

### **Boost Terms**

The following is a list of terms and definitions used in the boost equations found later in this document.

C Minimum boost capacitance required for a given ripple voltage on V<sub>CC</sub>.

L Boost inductor

f<sub>boost</sub> Switching frequency of the boost converter.

I<sub>CC</sub> Current pulled by the Class-D amplifier from the boost converter.

I<sub>L</sub> Average current through the boost inductor.

R1 and R2 Resistors used to set the boost voltage.

V<sub>CC</sub> Boost voltage. Generated by the boost converter. Voltage supply for the Class-D

amplifier.

 $V_{DD}$  Supply voltage to the IC.

 $\Delta I_L$  Ripple current through the inductor.

 $\Delta V$  Ripple voltage on  $V_{CC}$  due to capacitance.

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#### SETTING THE BOOST VOLTAGE

Use Equation 1 to determine the value of R1 for a given  $V_{CC}$ . The maximum recommended value for  $V_{CC}$  is 5.5 V. The typical value of the  $V_{CC}FB$  pin is 500 mV. The current through the resistor divider should be about 100 times greater than the current into the  $V_{CC}FB$  pin, typically 0.01  $\mu A$ . Based on those two values, the recommended value of R2 is 500 k $\Omega$ .  $V_{CC}$  must be greater than 3 V and less than or equal to 5.5 V.

$$V_{CC} = \left(\frac{0.5 \times (R1 + R2)}{R1}\right) \tag{1}$$

#### INDUCTOR SELECTION

#### SURFACE MOUNT INDUCTORS

Working inductance decreases as inductor current increases. If the drop in working inductance is severe enough, it may cause the boost converter to become unstable, or cause the TPA2014D1 to reach its current limit at a lower output power than expected. Inductor vendors specify currents at which inductor values decrease by a specific percentage. This can vary by 10% to 35%. Inductance is also affected by dc current and temperature.

#### **TPA2014D1 INDUCTOR EQUATIONS**

Inductor current rating is determined by the requirements of the load. The inductance is determined by two factors: the minimum value required for stability and the maximum ripple current permitted in the application.

Use Equation 2 to determine the required current rating. Equation 2 shows the approximate relationship between the average inductor current,  $I_L$ , to the load current, load voltage, and input voltage ( $I_{CC}$ ,  $V_{CC}$ , and  $V_{DD}$ , respectively). Insert  $I_{CC}$ ,  $V_{CC}$ , and  $V_{DD}$  into Equation 2 to solve for  $I_L$ . The inductor must maintain at least 90% of its initial inductance value at this current.

$$I_{L} = I_{CC} \times \left( \frac{V_{CC}}{V_{DD} \times 0.8} \right)$$
 (2)

The minimum working inductance is 2.2 µH. A lower value may cause instability.

Ripple current,  $\Delta I_L$ , is peak-to-peak variation in inductor current. Smaller ripple current reduces core losses in the inductor as well as the potential for EMI. Use Equation 3 to determine the value of the inductor, L. Equation 3 shows the relationship between inductance L,  $V_{DD}$ ,  $V_{CC}$ , the switching frequency,  $f_{boost}$ , and  $\Delta I_L$ . Insert the maximum acceptable ripple current into Equation 3 to solve for L.

$$L = \frac{V_{DD} \times (V_{CC} - V_{DD})}{\Delta I_{L} \times f_{boost} \times V_{CC}}$$
(3)

 $\Delta I_L$  is inversely proportional to L. Minimize  $\Delta I_L$  as much as is necessary for a specific application. Increase the inductance to reduce the ripple current. Note that making the inductance too large will prevent the boost converter from responding to fast load changes properly. Typical inductor values for the TPA2014D1 are 4.7  $\mu$ H to 6.8  $\mu$ H.

Select an inductor with a small dc resistance, DCR. DCR reduces the output power due to the voltage drop across the inductor.

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#### CAPACITOR SELECTION

#### SURFACE MOUNT CAPACITORS

Temperature and applied dc voltage influence the actual capacitance of high-K materials.

Table 3 shows the relationship between the different types of high-K materials and their associated tolerances, temperature coefficients, and temperature ranges. Notice that a capacitor made with X5R material can lose up to 15% of its capacitance within its working temperature range.

High-K material is very sensitive to applied dc voltage. X5R capacitors can have losses ranging from 15 to 45% of their initial capacitance with only half of their dc rated voltage applied. For example, if 5 Vdc is applied to a 10 V, 1  $\mu$ F X5R capacitor, the measured capacitance at that point may show 0.85  $\mu$ F, 0.55  $\mu$ F, or somewhere in between. Y5V capacitors have losses that can reach or exceed 50% to 75% of their rated value.

In an application, the working capacitance of components made with high-K materials is generally lower than nominal capacitance. A worst case result with a typical X5R material might be -10% tolerance, -15% temperature effect, and -45% dc voltage effect at 50% of the rated voltage. This particular case results in a working capacitance of 42% ( $0.9 \times 0.85 \times 0.55$ ) of the nominal value.

Select high-K ceramic capacitors according to the following rules:

- 1. Use capacitors made of materials with temperature coefficients of X5R, X7R, or better.
- 2. Use capacitors with dc voltage ratings of at least twice the application voltage. Use minimum 10 V capacitors for the TPA2014D1.
- 3. Choose a capacitance value at least twice the nominal value calculated for the application. Multiply the nominal value by a factor of 2 for safety. If a 10  $\mu$ F capacitor is required, use 20  $\mu$ F.

The preceding rules and recommendations apply to capacitors used in connection with the TPA2014D1. The TPA2014D1 cannot meet its performance specifications if the rules and recommendations are not followed.

Table 3. Typical Tolerance and Temperature Coefficient of Capacitance by Material

Material	COG/NPO	X7R	X5R
Typical Tolerance	±5%	±10%	80/–20%
Temperature Coefficient	±30ppm	±15%	22/–82%
Temperature Range, °C	−55/125°C	−55/125°C	-30/85°C



#### **TPA2014D1 CAPACITOR EQUATIONS**

The value of the boost capacitor is determined by the minimum value of working capacitance required for stability and the maximum voltage ripple allowed on  $V_{CC}$  in the application. The minimum value of working capacitance is 10  $\mu$ F. Do not use any component with a working capacitance less than 10  $\mu$ F.

For X5R or X7R ceramic capacitors, Equation 4 shows the relationship between the boost capacitance, C, to load current, load voltage, ripple voltage, input voltage, and switching frequency ( $I_{CC}$ ,  $V_{CC}$ ,  $\Delta V$ ,  $V_{DD}$ ,  $f_{boost}$  respectively). Insert the maximum allowed ripple voltage into Equation 4 to solve for C. A factor of 2 is included to implement the rules and specifications listed earlier.

$$C = 2 \times \frac{I_{CC} \times (V_{CC} - V_{DD})}{\Delta V \times f_{boost} \times V_{CC}}$$
(4)

For aluminum or tantalum capacitors, Equation 5 shows the relationship between he boost capacitance, C, to load current, load voltage, ripple voltage, input voltage, and switching frequency ( $I_{CC}$ ,  $V_{CC}$ ,  $\Delta V$ ,  $V_{DD}$ ,  $f_{boost}$  respectively). Insert the maximum allowed ripple voltage into Equation 5 to solve for C. Solve this equation assuming ESR is zero.

$$C = \frac{I_{CC} \times (V_{CC} - V_{DD})}{\Delta V \times f_{boost} \times V_{CC}}$$
(5)

Capacitance of aluminum and tantalum capacitors is normally not sensitive to applied voltage so there is no factor of 2 included in Equation 5. However, the ESR in aluminum and tantalum capacitors can be significant. Choose an aluminum or tantalum capacitor with ESR around 30 m $\Omega$ . For best performance using of tantalum capacitor, use at least a 10 V rating. Note that tantalum capacitors must generally be used at voltages of half their ratings or less.

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#### RECOMMENDED INDUCTOR AND CAPACITOR VALUES BY APPLICATION

Use Table 4 as a guide for determining the proper inductor and capacitor values.

#### **Table 4. Recommended Values**

Class-D Output Power (W) <sup>(1)</sup>	Class-D Load (Ω)	Minimum V <sub>DD</sub> (V)	Required V <sub>CC</sub> (V)	Max I <sub>L</sub> (A)	<b>L</b> (μ <b>H</b> )	Inductor Vendor Part Numbers	Max ΔV (mV <sub>PP</sub> )	C <sup>(2)</sup> (μF)	Capacitor Vendor Part Numbers
1	8	3	4.3	0.70	Toko DE2812C Coilcraft DO3314 Murata LQH3NPN3R3NG0		30	30 Kemet C1206C106K8 Murata GRM32ER61A1 Taiyo Yuden LMK316B	
1.2	8	3	5.0	0.9		ata LQH43PN4R7NR0 Toko DE4514C illcraft LPS4018-472	30		lurata GRM32ER71A226KE20L aiyo Yuden LMK316BJ226ML-T

- (1) All power levels are calculated at 1% THD unless otherwise noted
- (2) All values listed are for ceramic capacitors. The correction factor of 2 is included in the values.

## **CLASS-D REQUIREMENTS**

#### **DECOUPLING CAPACITORS**

The TPA2014D1 is a high-performance Class-D audio amplifier that requires adequate power supply decoupling to ensure the efficiency is high and total harmonic distortion (THD) is low. Place a low equivalent-series-resistance (ESR) ceramic capacitor, typically 1  $\mu$ F as close as possible to the device VDD lead. This choice of capacitor and placement helps with higher frequency transients, spikes, or digital hash on the line. Additionally, placing this decoupling capacitor close to the TPA2014D1 is important for the efficiency of the Class-D amplifier, because any resistance or inductance in the trace between the device and the capacitor can cause a loss in efficiency. Place a capacitor of 10  $\mu$ F or greater between the power supply and the boost inductor. The capacitor filters out high frequency noise. More importantly, it acts as a charge reservoir, providing energy more quickly than the board supply, thus helping to prevent any droop.

#### INPUT CAPACITORS

The TPA2014D1 does not require input coupling capacitors if the design uses a differential source that is biased within the common mode input range. Use input coupling capacitors if the input signal is not biased within the recommended common-mode input range, if high pass filtering is needed, or if using a single-ended source.

The input capacitors and input resistors form a high-pass filter with the corner frequency, fc, determined in Equation 6.

$$f_{C} = \frac{1}{(2 \times \pi \times R_{I}C_{I})} \tag{6}$$

The value of the input capacitor is important because it directly affects the bass (low frequency) performance of the circuit. Speakers in wireless phones does not usually respond well to low frequencies, so the corner frequency can be set to block low frequencies in this application. Not using input capacitors can increase output offset.

Use Equation 7 to find the required the input coupling capacitance.

$$C_{I} = \frac{1}{(2 \times \pi \times f_{C} \times R_{I})}$$
 (7)

Any mismatch in capacitance between the two inputs will cause a mismatch in the corner frequencies. Choose capacitors with a tolerance of ±10% or better.

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#### FILTER FREE OPERATION AND FERRITE BEAD FILTERS

A ferrite bead filter is often used if the design is failing radiated emissions without an LC filter and the frequency sensitive circuit is greater than 1 MHz. This filter functions well for circuits that just have to pass FCC and CE because FCC and CE only test radiated emissions greater than 30 MHz. When choosing a ferrite bead, choose one with high impedance at high frequencies, and a low impedance at low frequencies. In addition, select a ferrite bead with adequate current rating to prevent distortion of the output signal.

Use an LC output filter if there are low frequency (< 1 MHz) EMI sensitive circuits and/or there are long leads from amplifier to speaker.

Figure 16 shows a typical ferrite bead output filters.

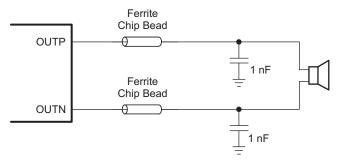


Figure 16. Typical Ferrite Chip Bead Filter

Suggested Chip Ferrite Bead

Load	Vendor	Part Number	Size	
8 Ω	Murata	BLM18EG121SN1	0603	

## **OPERATION WITH DACS AND CODECS**

When using switching amplifiers with CODECs and DACs, there may be an increase in the output noise floor from the audio amplifier. This occurs when mixing of the output frequencies of the CODEC/DAC with the switching frequencies of the audio amplifier input stage. The noise increase is solved by placing a low-pass filter between the CODEC/DAC and audio amplifier. This filters off the high frequencies that cause the problem and allow proper performance.

The TPA2014D1 has a two pole low pass filter at the inputs. The cutoff frequency of the filter is set to approximately 100kHz. The integrated low pass filter of the TPA2014D1 eliminates the need for additional external filtering components. A properly designed additional low pass filter may be added without altering the performance of the device.

#### BYPASSING THE BOOST CONVERTER

Bypass the boost converter to drive the Class-D amplifier directly from the battery. Place a Shottky diode between the SW pin and the  $V_{CC}IN$  pin. Select a diode that has an average forward current rating of at least 1A, reverse breakdown voltage of 10 V or greater, and a forward voltage as small as possible. See Figure 17 for an example of a circuit designed to bypass the boost converter.

Do not configure the circuit to bypass the boost converter if  $V_{DD}$  is higher than  $V_{CC}$  when the boost converter is enabled ( $\overline{SDb} \ge 1.3 \text{ V}$ );  $V_{DD}$  must be lower than  $V_{CC}$  for proper operation.  $V_{DD}$  may be set to any voltage within the recommended operating range when the boost converter is disabled ( $\overline{SDb} \le 0.3 \text{V}$ ).

Place a logic high on  $\overline{SDb}$  to place the TPA2014D1 in boost mode. Place a logic low on  $\overline{SDb}$  to place the TPA2014D1 in bypass mode.

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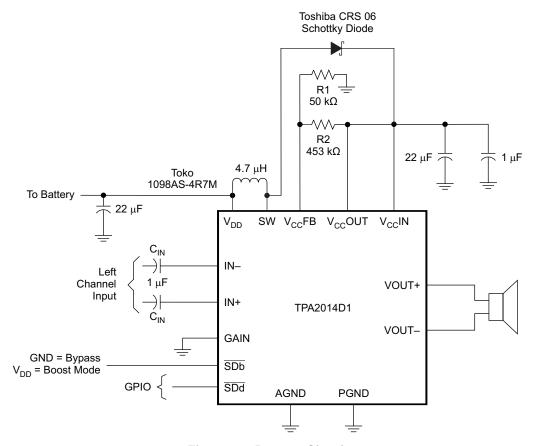


Figure 17. Bypass Circuit

## **EFFICIENCY AND THERMAL INFORMATION**

The maximum ambient temperature depends on the heat-sinking ability of the PCB system. The derating factors for the YZH and RGP packages are shown in the dissipation rating table. Apply the same principles to both packages. Using the YZH package, and converting this to  $\theta_{JA}$ :

$$\theta_{\text{JA}} = \frac{1}{\text{Derating Factor}} = \frac{1}{0.0124} = 80.64^{\circ}\text{C/W}$$
(8)

Given  $\theta_{JA}$  of 80.64°C/W, the maximum allowable junction temperature of 150°C, and the maximum internal dissipation of 0.193 W ( $V_{DD}$  = 3.6 V,  $P_{O}$  = 1.2 W), the maximum ambient temperature is calculated with the following equation:

$$T_A Max = T_J Max - \theta_{JA} P_{Dmax} = 150 - 80.64 (0.193) = 134^{\circ}C$$

Equation 9 shows that the calculated maximum ambient temperature is  $134^{\circ}$ C at maximum power dissipation under the above conditions. The TPA2014D1 is designed with thermal protection that turns the device off when the junction temperature surpasses  $150^{\circ}$ C to prevent damage to the IC. Also, using speakers more resistive than  $8-\Omega$  dramatically increases the thermal performance by reducing the output current and increasing the efficiency of the amplifier.

# **BOARD LAYOUT**

In making the pad size for the WCSP balls, use nonsolder mask defined (NSMD) land. With this method, the solder mask opening is made larger than the desired land area, and the opening size is defined by the copper pad width. Figure 18 and Table 5 show the appropriate diameters for a WCSP layout.



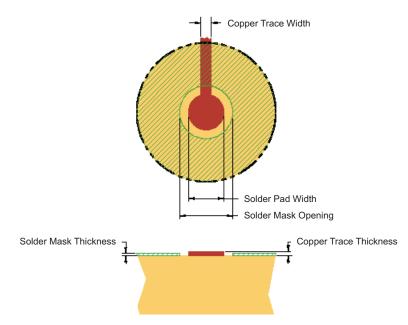


Figure 18. Land Pattern Dimensions

**Table 5. Land Pattern Dimensions** 

SOLDER PAD DEFINITIONS	COPPER PAD	SOLDER MASK OPENING	COPPER THICKNESS	STENCIL OPENING	STENCIL THICKNESS	
Nonsolder mask defined (NSMD)	275 μm (+0.0, –25 μm)	375 μm (+0.0, –25 μm)	1 oz max (32 μm)	275 μm x 275 μm Sq. (rounded corners)	125 μm thick	

## NOTES:

- 1. Circuit traces from NSMD defined PWB lands should be 75  $\mu$ m to 100  $\mu$ m wide in the exposed area inside the solder mask opening. Wider trace widths reduce device stand off and impact reliability.
- 2. Recommend solder paste is Type 3 or Type 4.
- 3. Best reliability results are achieved when the PWB laminate glass transition temperature is above the operating the range of the intended application.
- 4. For a PWB using a Ni/Au surface finish, the gold thickness should be less 0.5 mm to avoid a reduction in thermal fatigue performance.
- 5. Solder mask thickness should be less than 20 µm on top of the copper circuit pattern.
- 6. Best solder stencil performance is achieved using laser cut stencils with electro polishing. Use of chemically etched stencils results in inferior solder paste volume control.
- 7. Trace routing away from WCSP device should be balanced in X and Y directions to avoid unintentional component movement due to solder wetting forces.

#### **Trace Width**

Recommended trace width at the solder balls is 75  $\mu m$  to 100  $\mu m$  to prevent solder wicking onto wider PCB traces.

For high current pins (SW, PGND, VOUT+, VOUT-,  $V_{CC}IN$ , and  $V_{CC}OUT$ ) of the TPA2014D1, use 100  $\mu$ m trace widths at the solder balls and at least 500  $\mu$ m PCB traces to ensure proper performance and output power for the device.

For low current pins (IN–, IN+,  $\overline{SDd}$ ,  $\overline{SDb}$ , GAIN,  $V_{CC}FB$ ,  $V_{DD}$ ) of the TPA2014D1, use 75  $\mu$ m to 100  $\mu$ m trace widths at the solder balls. Run IN- and IN+ traces side-by-side to maximize common-mode noise cancellation.

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10-Dec-2020

#### PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPA2014D1RGPR	ACTIVE	QFN	RGP	20	3000	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	CEK	Samples
TPA2014D1RGPT	ACTIVE	QFN	RGP	20	250	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 85	CEK	Samples
TPA2014D1YZHR	ACTIVE	DSBGA	YZH	16	3000	RoHS & Green	SNAGCU	Level-1-260C-UNLIM	-40 to 85	CEJ	Samples
TPA2014D1YZHT	ACTIVE	DSBGA	YZH	16	250	RoHS & Green	SNAGCU	Level-1-260C-UNLIM	-40 to 85	CEJ	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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# PACKAGE OPTION ADDENDUM

10-Dec-2020

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

# PACKAGE MATERIALS INFORMATION

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# TAPE AND REEL INFORMATION





Α0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

All differsions are norminal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPA2014D1RGPR	QFN	RGP	20	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPA2014D1RGPT	QFN	RGP	20	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
TPA2014D1YZHR	DSBGA	YZH	16	3000	180.0	8.4	2.35	2.35	0.81	4.0	8.0	Q1
TPA2014D1YZHT	DSBGA	YZH	16	250	180.0	8.4	2.35	2.35	0.81	4.0	8.0	Q1

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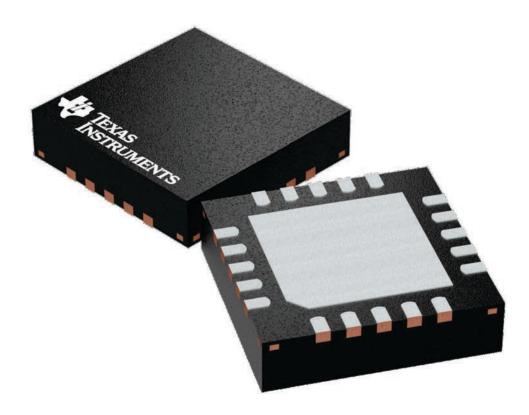


\*All dimensions are nominal

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Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPA2014D1RGPR	QFN	RGP	20	3000	853.0	449.0	35.0
TPA2014D1RGPT	QFN	RGP	20	250	210.0	185.0	35.0
TPA2014D1YZHR	DSBGA	YZH	16	3000	182.0	182.0	20.0
TPA2014D1YZHT	DSBGA	YZH	16	250	182.0	182.0	20.0

4 x 4, 0.5 mm pitch

VERY THIN QUAD FLATPACK

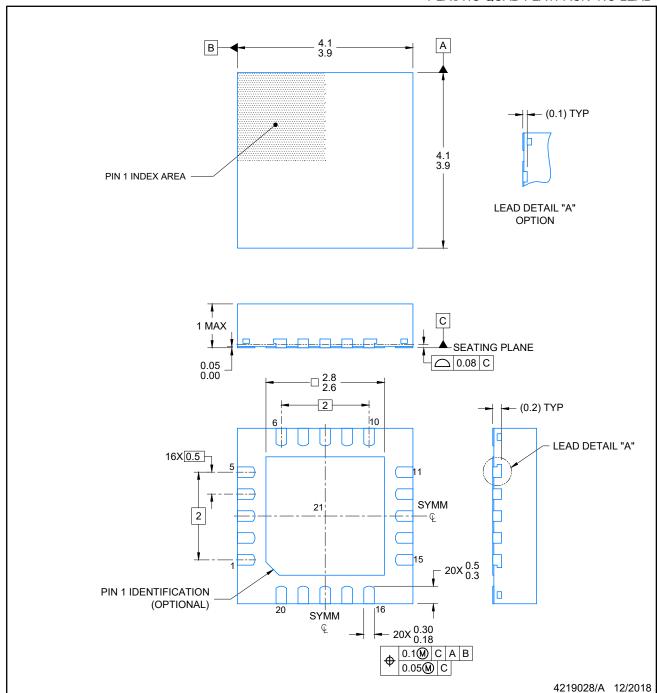


Images above are just a representation of the package family, actual package may vary. Refer to the product data sheet for package details.

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PLASTIC QUAD FLATPACK- NO LEAD

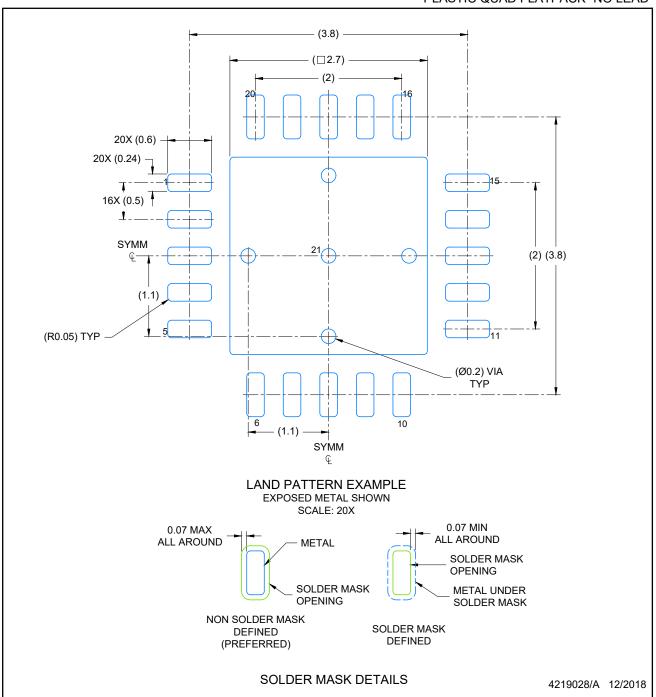


## NOTES:

- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



PLASTIC QUAD FLATPACK- NO LEAD

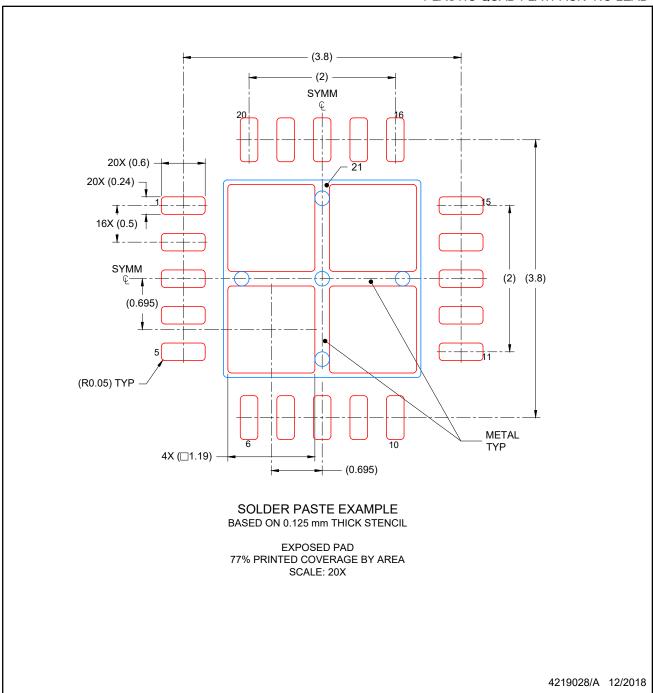


NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC QUAD FLATPACK- NO LEAD

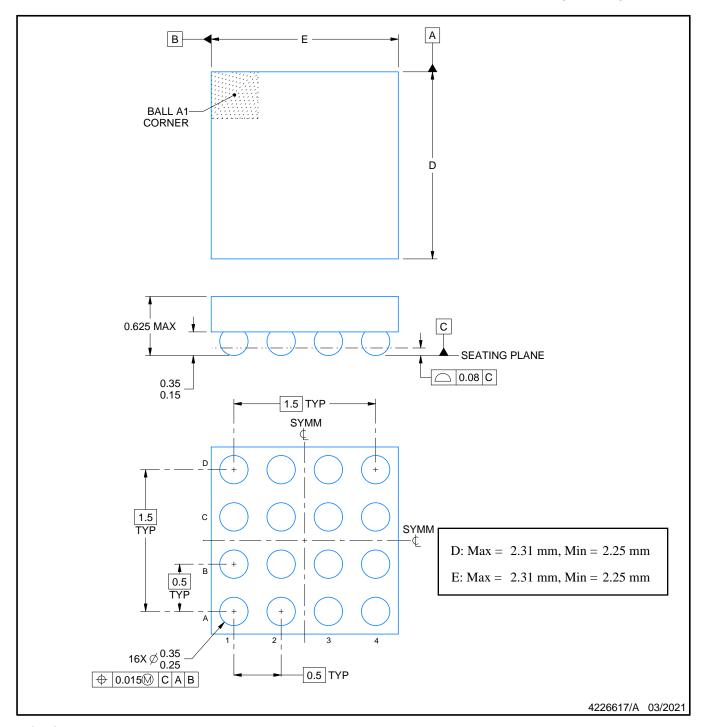


NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



DIE SIZE BALL GRID ARRAY



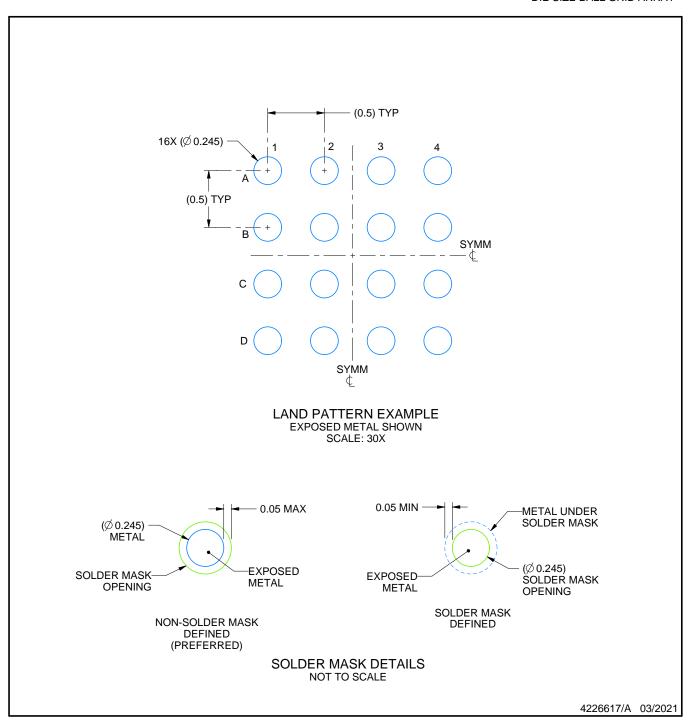
## NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.



DIE SIZE BALL GRID ARRAY

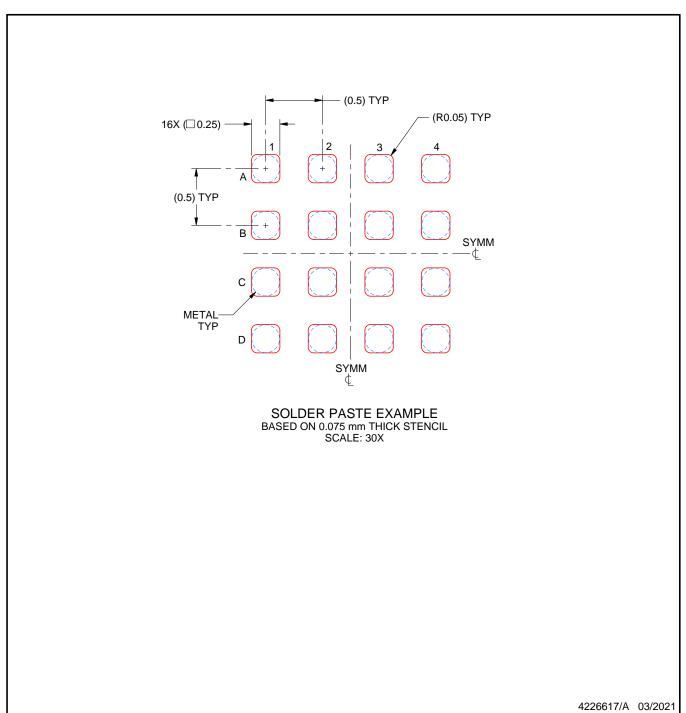


NOTES: (continued)

Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints. See Texas Instruments Literature No. SNVA009 (www.ti.com/lit/snva009).



DIE SIZE BALL GRID ARRAY



### NOTES: (continued)

4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.



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