

# Thyristor Modules

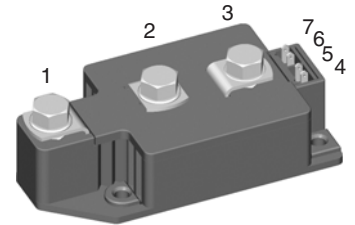
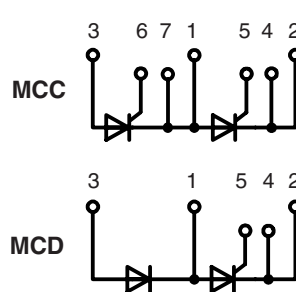
## Thyristor/Diode Modules

$$I_{TRMS} = 2x 500 A$$

$$I_{TAVM} = 2x 320 A$$

$$V_{RRM} = 2200 V$$

$V_{RSM}$	$V_{RRM}$	Type	
$V_{DSM}$	$V_{DRM}$		
V	V	Version 1	Version 1
2300	2200	MCC 310-22io1	MCD 310-22io1



Symbol	Conditions	Maximum Ratings	
$I_{TRMS}, I_{FRMS}$	$T_{VJ} = T_{VJM}$	500	A
$I_{TAVM}, I_{FAVM}$	$T_C = 85^\circ C; 180^\circ$ sine	320	A
$I_{TSM}, I_{FSM}$	$T_{VJ} = 45^\circ C$	$t = 10$ ms (50 Hz), sine	8000 A
	$V_R = 0$	$t = 8.3$ ms (60 Hz), sine	8600 A
$I^2dt$	$T_{VJ} = 45^\circ C$	$t = 10$ ms (50 Hz), sine	320 000 $A^2s$
	$V_R = 0$	$t = 8.3$ ms (60 Hz), sine	310 000 $A^2s$
$(di/dt)_{cr}$	$T_{VJ} = T_{VJM}$	repetitive, $I_T = 960$ A	100 $A/\mu s$
	$f = 50$ Hz, $t_p = 200$ $\mu s$ $V_D = \frac{2}{3} V_{DRM}$ $I_G = 1$ A $di_G/dt = 1$ $A/\mu s$	non repetitive, $I_T = 320$ A	500 $A/\mu s$
$(dv/dt)_{cr}$	$T_{VJ} = T_{VJM}; V_{DR} = \frac{2}{3} V_{DRM}$ $R_{GK} = \infty$ ; method 1 (linear voltage rise)		1000 $V/\mu s$
$P_{GM}$	$T_{VJ} = T_{VJM}; t_p = 30$ $\mu s$	120	W
	$I_T = I_{TAVM}; t_p = 500$ $\mu s$	60	W
$P_{GAV}$		20	W
$V_{RGM}$		10	V
$T_{VJ}$		-40...+140	$^\circ C$
$T_{VJM}$		140	$^\circ C$
$T_{stg}$		-40...+125	$^\circ C$
$V_{ISOL}$	50/60 Hz, RMS; $t = 1$ min	3000	V~
	$I_{ISOL} \leq 1$ mA; $t = 1$ s	3600	V~
$M_d$	Mounting torque (M5)	2.5-5/22-44	Nm/lb.in.
	Terminal connection torque (M8)	12-15/106-132	Nm/lb.in.
Weight	Typical including screws	320	g

### Features

- International standard package
- Direct copper bonded  $Al_2O_3$  -ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered, E 72873
- Keyed gate/cathode twin pins

### Applications

- Motor control
- Power converter
- Heat and temperature control for industrial furnaces and chemical processes
- Lighting control
- Contactless switches

### Advantages

- Space and weight savings
- Simple mounting
- Improved temperature and power cycling
- Reduced protection circuits

Data according to IEC 60747 and refer to a single thyristor/diode unless otherwise stated.

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Symbol	Conditions	Characteristic Values	
$I_{RRM}$	$T_{VJ} = T_{VJM}; V_R = V_{RRM}; V_D = V_{DRM}$	70	mA
$I_{DRM}$		40	mA
$V_T, V_F$	$I_T, I_F = 600 \text{ A}; T_{VJ} = 25^\circ\text{C}$	1.40	V
$V_{T0}$	For power-loss calculations only ( $T_{VJ} = 140^\circ\text{C}$ )	0.8	V
$r_T$		0.82	m $\Omega$
$V_{GT}$	$V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$	2	V
	$T_{VJ} = -40^\circ\text{C}$	3	V
$I_{GT}$	$V_D = 6 \text{ V}; T_{VJ} = 25^\circ\text{C}$	150	mA
	$T_{VJ} = -40^\circ\text{C}$	200	mA
$V_{GD}$	$T_{VJ} = T_{VJM}; V_D = \frac{2}{3} V_{DRM}$	0.25	V
$I_{GD}$		10	mA
$I_L$	$T_{VJ} = 25^\circ\text{C}; t_p = 30 \mu\text{s}; V_D = 6 \text{ V}$ $I_G = 0.45 \text{ A}; di_G/dt = 0.45 \text{ A}/\mu\text{s}$	200	mA
$I_H$	$T_{VJ} = 25^\circ\text{C}; V_D = 6 \text{ V}; R_{GK} = \infty$	150	mA
$t_{gd}$	$T_{VJ} = 25^\circ\text{C}; V_D = \frac{1}{2} V_{DRM}$ $I_G = 1 \text{ A}; di_G/dt = 1 \text{ A}/\mu\text{s}$	2	$\mu\text{s}$
$t_q$	$T_{VJ} = T_{VJM}; I_T = 300 \text{ A}, t_p = 200 \mu\text{s}; -di/dt = 10 \text{ A}/\mu\text{s}$ $V_R = 100 \text{ V}; dv/dt = 50 \text{ V}/\mu\text{s}; V_D = \frac{2}{3} V_{DRM}$	typ. 200	$\mu\text{s}$
$Q_S$	$T_{VJ} = 125^\circ\text{C}; I_T, I_F = 400 \text{ A}, -di/dt = 50 \text{ A}/\mu\text{s}$	760	$\mu\text{C}$
$I_{RM}$		275	A
$R_{thJC}$	per thyristor/diode; DC current per module	0.112	K/W
$R_{thJK}$	per thyristor/diode; DC current per module	0.056	K/W
	other values see Fig. 8/9	0.152	K/W
		0.076	K/W
$d_s$	Creepage distance on surface	12.7	mm
$d_A$	Strike distance through air	9.6	mm
$a$	Maximum allowable acceleration	50	m/s <sup>2</sup>

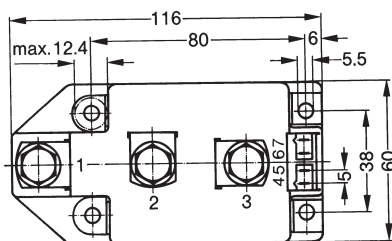
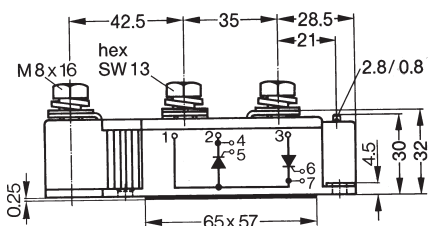
Optional accessories for modules

Keyed gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red

Type ZY 180L (L = Left for pin pair 4/5) } UL 758, style 1385,  
Type ZY 180R (R = right for pin pair 6/7) } CSA class 5851, guide 460-1-1

### Dimensions in mm (1 mm = 0.0394")

#### MCC



#### MCD

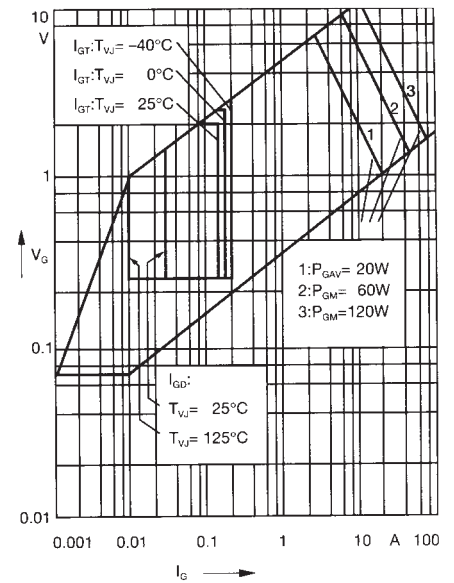
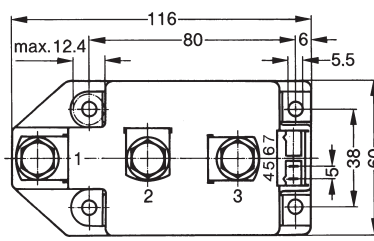
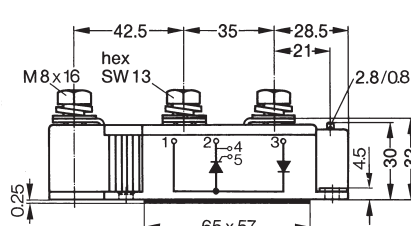


Fig. 1 Gate trigger characteristics

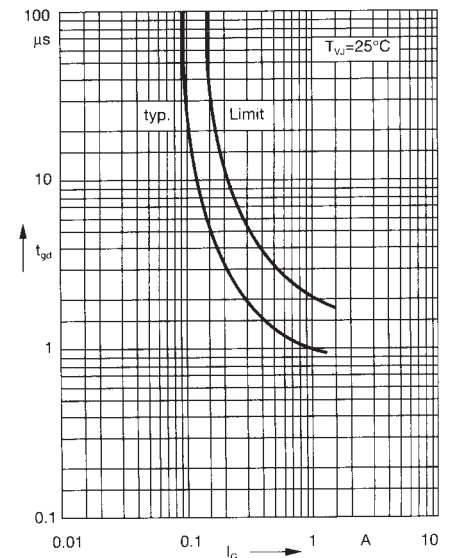
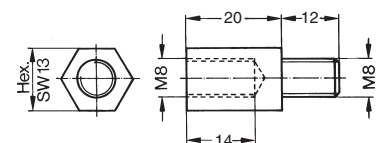


Fig. 2 Gate trigger delay time

Threaded spacer for higher Anode/Cathode construction:  
Type ZY 250, material brass



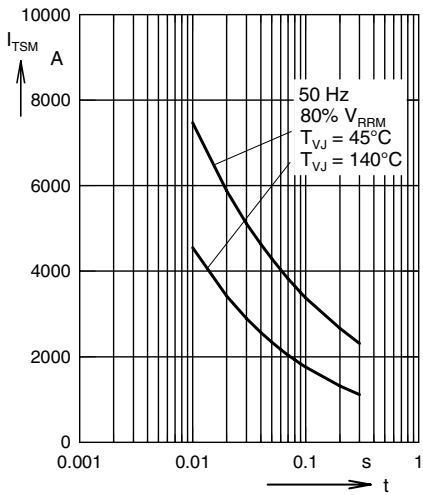


Fig. 3 Surge overload current  
 $I_{TSM}$ ,  $I_{FSM}$ : Crest value,  $t$ : duration

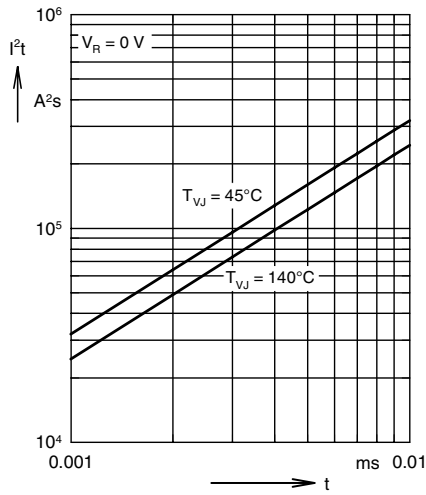


Fig. 4  $\int i^2 dt$  versus time (1-10 ms)

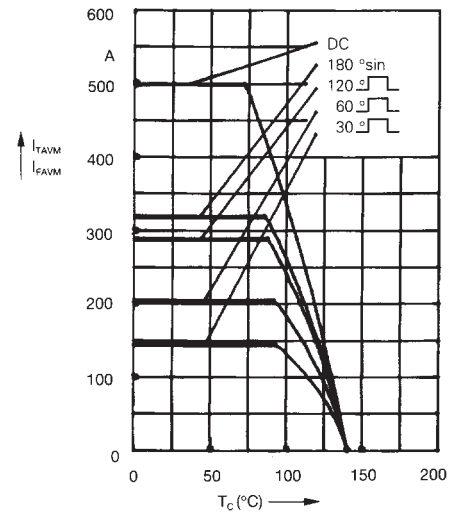


Fig. 4a Maximum forward current at case temperature

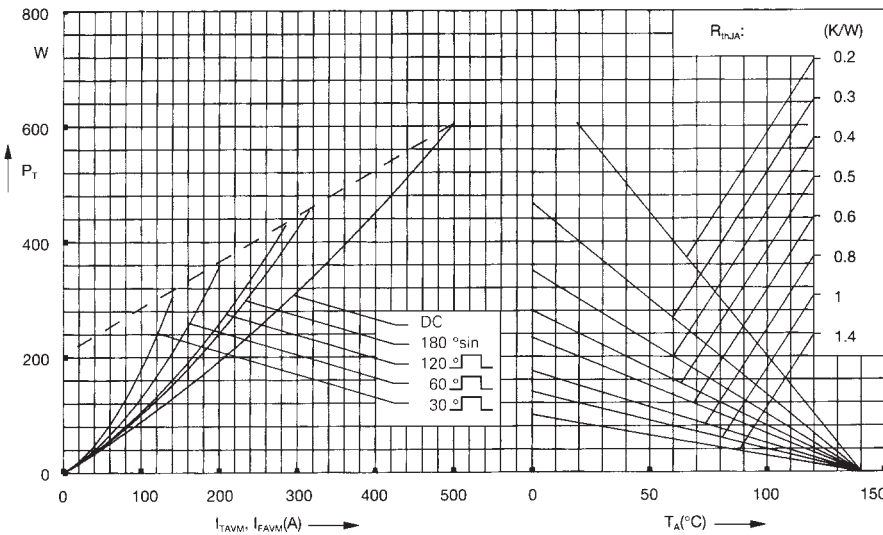


Fig. 5 Power dissipation versus on-state current and ambient temperature (per thyristor or diode)

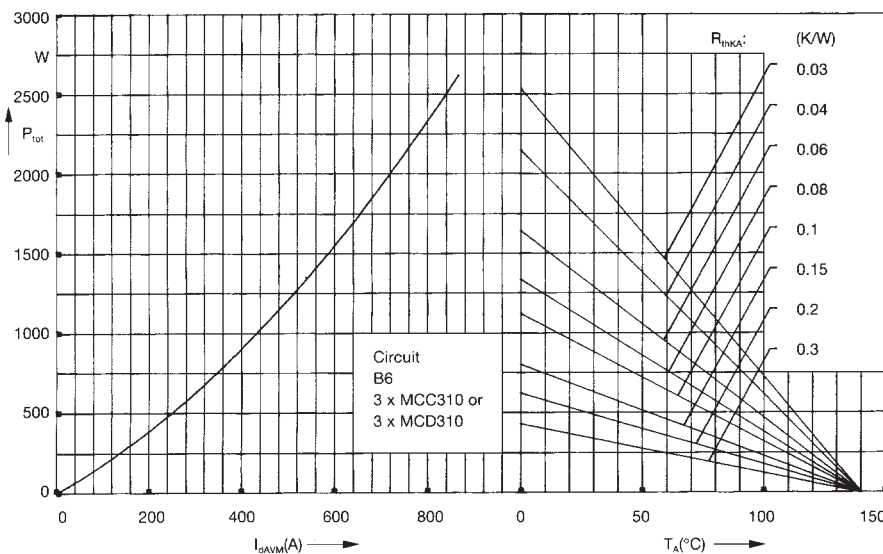


Fig. 6 Three phase rectifier bridge: Power dissipation versus direct output current and ambient temperature

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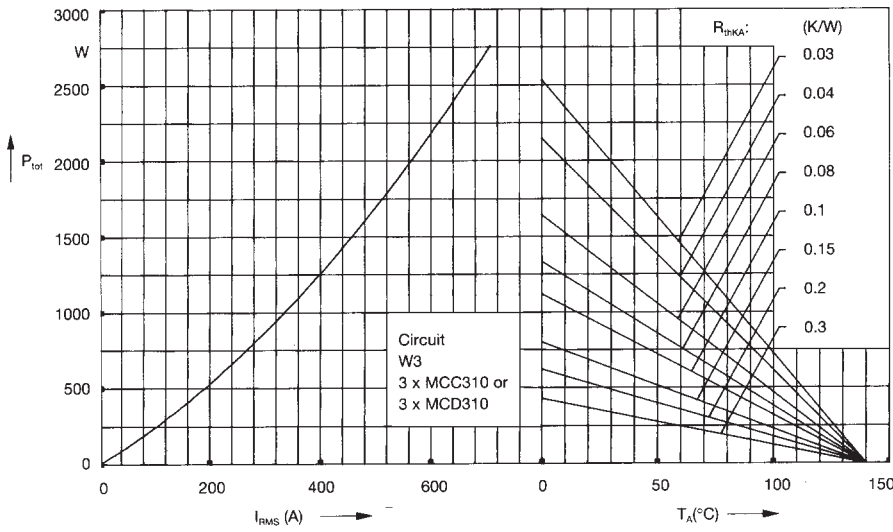


Fig. 7 Three phase AC-controller: Power dissipation versus RMS output current and ambient temperature

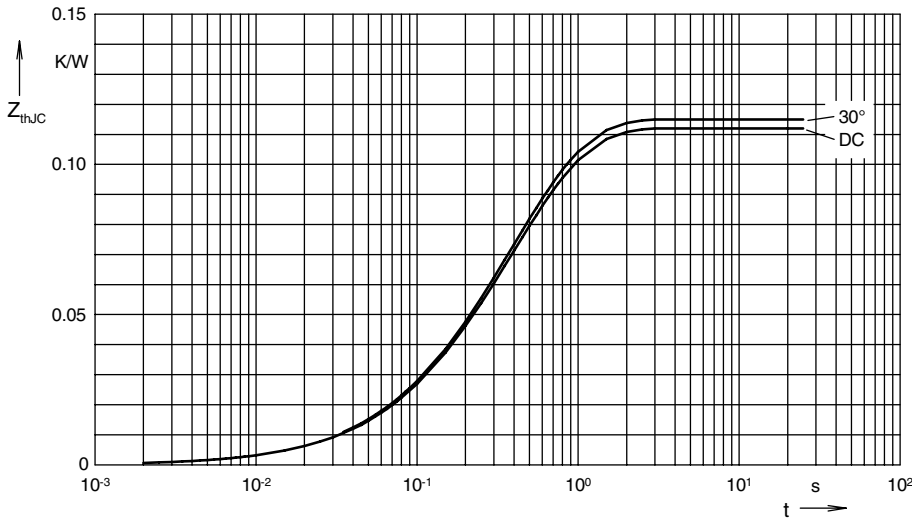


Fig. 8 Transient thermal impedance junction to case (per thyristor or diode)

$R_{thJC}$  for various conduction angles  $d$ :

$d$	$R_{thJC}$ (K/W)
DC	0.112
180°C	0.113
120°C	0.114
60°C	0.115
30°C	0.115

Constants for  $Z_{thJC}$  calculation:

$i$	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.003	0.099
2	0.0143	0.168
3	0.0947	0.456

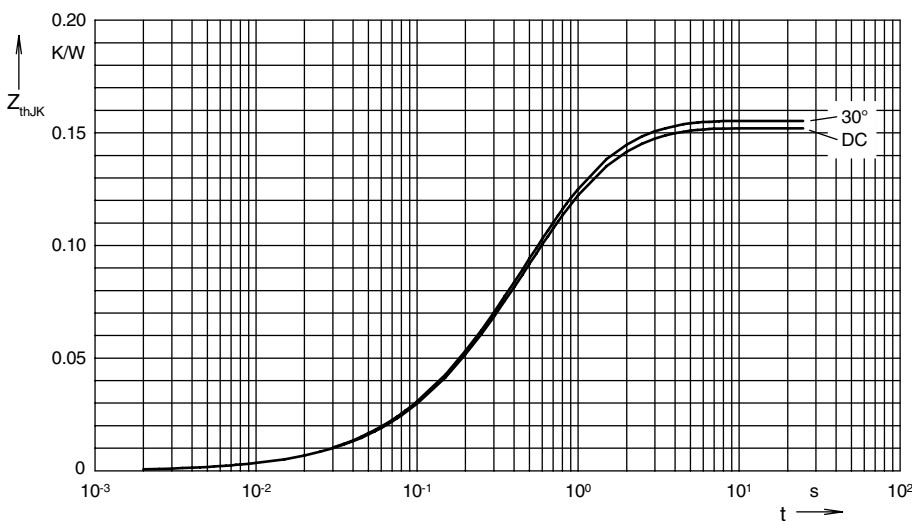


Fig. 9 Transient thermal impedance junction to heatsink (per thyristor or diode)

$R_{thJK}$  for various conduction angles  $d$ :

$d$	$R_{thJK}$ (K/W)
DC	0.152
180°C	0.154
120°C	0.154
60°C	0.155
30°C	0.155

Constants for  $Z_{thJK}$  calculation:

$i$	$R_{thi}$ (K/W)	$t_i$ (s)
1	0.003	0.099
2	0.0143	0.168
3	0.0947	0.456
4	0.04	1.36