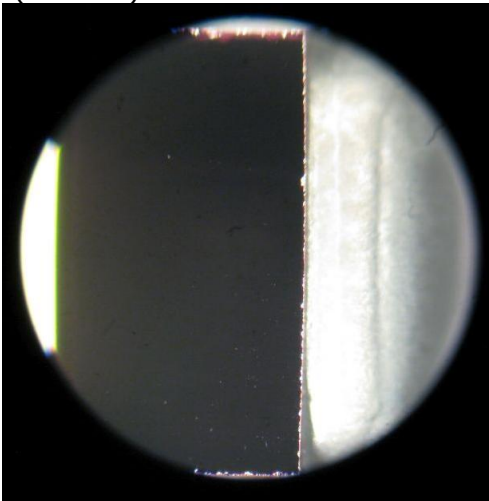
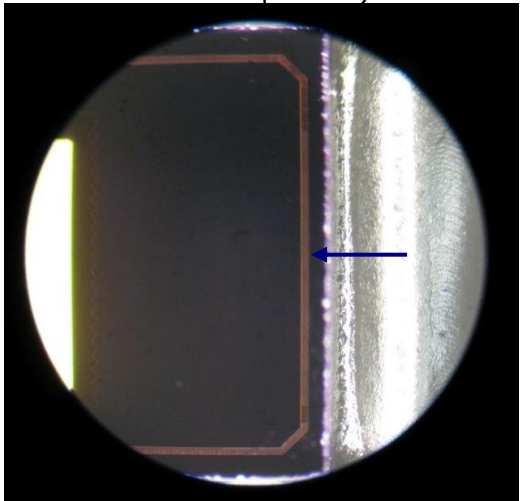


<b>PCN Number:</b>	20191219001		<b>PCN Date:</b>	03/18/2020	
<b>Title:</b>	Pico DMDs Slotted Window Aperture Qualification				
<b>Customer Contact:</b>	<a href="mailto:dlp-pcn-team@list.ti.com">dlp-pcn-team@list.ti.com</a>		<b>Dept:</b>	DLP® Products CQE	
<b>Proposed 1<sup>st</sup> Ship Date:</b>	See table below	<b>Estimated Sample Availability:</b>	Date provided at sample request		
<b>Change Type:</b>					
<input type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Design	<input type="checkbox"/>	Wafer Bump Site
<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Data Sheet	<input type="checkbox"/>	Wafer Bump Material
<input checked="" type="checkbox"/>	Assembly Materials	<input type="checkbox"/>	Part number change	<input type="checkbox"/>	Wafer Bump Process
<input checked="" type="checkbox"/>	Mechanical Specification	<input type="checkbox"/>	Test Site	<input type="checkbox"/>	Wafer Fab Site
<input type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process	<input type="checkbox"/>	Wafer Fab Materials
				<input type="checkbox"/>	Wafer Fab Process
<b>PCN Details</b>					
<b>Description of Change:</b>					
Texas Instruments Incorporated is announcing the change to the window aperture on Pico DMDs. The new windows on the DMDs will have a four-sided slotted aperture.					
<b>Reason for Change:</b>					
The reason for this change is to improve manufacturability.					
<b>Anticipated impact on Fit, Form, Function, Quality or Reliability (positive / negative):</b>					
There is no expected change to form, fit, function, quality or reliability.					
<b>Anticipated impact on Material Declaration</b>					
<input type="checkbox"/>	No Impact to the Material Declaration	<input checked="" type="checkbox"/>	Material Declarations or Product Content reports are driven from production data and will be available following the production release. Upon production release the revised reports can be obtained at the site link below <a href="http://www.ti.com/quality/docs/materialcontentsearch.tsp">http://www.ti.com/quality/docs/materialcontentsearch.tsp</a>		
<b>Changes to product identification resulting from this PCN:</b>					
<ul style="list-style-type: none"> <li>Physical part marking will not change as a result of this PCN</li> <li>Below is a magnified picture of the current window (left) compared to the new window with the four-sided slotted aperture (right) on the 0.2 WVGA S244 DMD. This is a representation of what the new windows will look like for the DMDs addressed in this PCN.</li> </ul>					
FROM (no slots):		TO (four-sided slotted aperture):			
					
There are no slots around the aperture of the current window.		The arrow points to the four-sided slotted aperture on the new window.			

<b>Products Affected:</b>				
Please note that customers may receive both the current window and the four-sided slotted aperture window DMDs after the Earliest Production Ship Date as shown in the table below.				
Device Name	Orderable Part Number	Replacement Code	Estimated Sample Availability Date	Earliest Production Ship Date
0.2 WVGA S244	DLP2010AFQJ	Q	December 19, 2019	April 20, 2020
0.23 qHD S246	DLP230GPAFQP	Q	February 2020	April 20, 2020
0.23 HD S246	DLP230KPAFQP	Q	February 2020	April 20, 2020
0.23 1080p S246	DLP230NPAFQP	Q	February 2020	April 20, 2020
0.3 720p S245	DLP3010AFQK	Q	February 2020	April 20, 2020
0.33 1080p S315	DLP3310AFQM	Q	February 2020	April 20, 2020

<b>Qualification Data</b>			
This qualification has been developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.			
<b>Qual Vehicle: 0.2 WVGA S244</b>			
<b>Qualification:</b> <input type="checkbox"/> Plan <input checked="" type="checkbox"/> Test Results			
Test	Conditions	Sample Size	Results
<b>A. Life Test: *</b>			
Nominal Operating Life w/o Precondition	70°C, 670hr or equivalent	40	PASS
Preconditioning + Nominal Operating Life:		40	PASS
(a) Precondition	UBH 110°C/85%RH, 500hr		
(b) Nominal Operating Life	70°C, 670hr or equivalent		
<b>B. Environmental Tests: *</b>			
Temperature Cycling	0°C/+100°C 1000cycles	40	PASS
<b>C. Inspection Tests:</b>			
Window Pull		10	PASS
<b>D. Others:</b>			
Image Quality		30	PASS
<b>* Any conditions beyond the Recommended Operating Conditions listed in the Datasheet are run at accelerated test conditions.</b>			

For questions regarding this notice, e-mails can be sent to the contacts shown below or your local Field Sales Representative.

Location	E-Mail
DLP® PCN Team	<a href="mailto:dlp-pcn-team@list.ti.com">dlp-pcn-team@list.ti.com</a>
USA	<a href="mailto:PCNAmericasContact@list.ti.com">PCNAmericasContact@list.ti.com</a>
Europe	<a href="mailto:PCNEuropeContact@list.ti.com">PCNEuropeContact@list.ti.com</a>
Asia Pacific	<a href="mailto:PCNAsiaContact@list.ti.com">PCNAsiaContact@list.ti.com</a>
WW PCN Team	<a href="mailto:PCN_ww_admin_team@list.ti.com">PCN_ww_admin_team@list.ti.com</a>

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